50/60 Hz



ecocirc BASIC Series

WET ROTOR CIRCULATORS FOR HEATING, COOLING AND SANITARY SYSTEMS

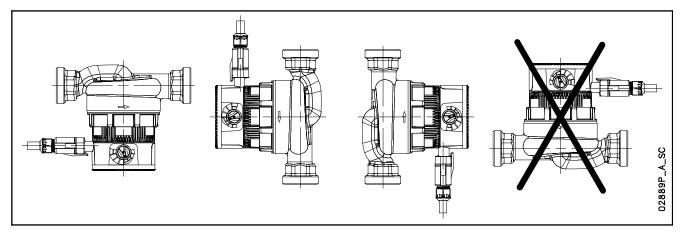
(ErP 2009/125/EC)



Cod. 191007401 Rev. C Ed.12/2016/BBE/0920



ecocirc BASIC SERIES INSTALLATION POSITIONS



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High efficiency circulators for domesting heating

ecocirc BASIC Series



MARKET SECTORS

RESIDENTIAL.

APPLICATIONS

- Water circulation in heating, air conditioning and sanitary systems.
- Refurbishment or extension of existing systems.
- Recommended for facilities fitted with thermostatic valves.
- Single-family houses or apartment buildings.
- Floor heating systems.

SPECIFICATIONS

PUMP

- Flow rate: up to 3,2 m³/h.
- **Head**: up to 5,7 m.
- **Maximum power consumption**: 23 W (for the 4 m model) and 42 W (for the 6 m model).
- **Temperature of pumped liquid**: -10°C ÷ +110°C. Avoid condensation and ice formation. Maximum 20% glycol and water mixture. For glycol quantities higher than 20%, hydraulic performances must be checked.
- Maximum operating pressure: 10 bar (PN 10).
- Rotor assembly group: made of stainless steel/composite material/carbon.
- Pump housing: made of cast iron or stainless steel (ecocirc BASIC N).

MOTOR

- Permanent magnet EC (Electronically Commutated) type motor with spherical rotor/stator.
- Wet rotor with a single spherical ceramic/carbon bearing.
- Integrated motor protection; no external protection required.
- Single-phase 200-240 V 50/60 Hz power supply.
- Variable-speed motor, with automatic speed adjustment based on system requirement.
- Insulation class F (155°C).
- Protection class IP 44.





a xylem brand

ecocirc BASIC Series

CONSTRUCTION CHARACTERISTICS

• Improved hydraulics to improved efficiency.

The cast iron pump housing is cataphoresis coated completely and is therefore resistant to corrosion. For domestic hot water applications, the pump housing is made of AISI 304 stainless steel (ecocirc BASIC N).

- **The spherical rotor**. The permanent magnet rotor/impeller unit is the only moving part. Spherical motor pumps are shaftless, and therefore whisper quiet over the whole lifetime. In case of an indicated rotor blocking, emergency software shakes and vibrates the rotor to avoid further blocking.
- **Anti-Block-Technology** allows to separate the magnetic chamber from the flow, preventing magnetite and sludge to block and damage the pump. Blocking up, even in very old, open systems is impossible by our pump design.

• Two in one control:

- 🕒 step-less manually control constant speed, (displayed by a white LED),
- 🖾 automatic differential pressure, (displayed by a blue LED).
- **Optimized motor technology**: Doubled electric windings combined with the latest 32 Bit processor technology that also makes the ecocirc even more efficient.
- **Overtemperature protection feature** that slows down the circulator in case the temperature of the electronic module is too high and shuts it down when temperature rises above the safety limit. The circulator will automatically restart after having cooled down.
- Always **easy to access**: The screw ring design results in a pump motor that can be rotated in any position around the 360°circle. The electrical connection as well as the control knob is therefore easy to access. The ecocirc BASIC N motor housing is fixed by screw connection.
- **Plug** an easy and quick electrical connection. By turning the stator via the screw ring the plug can be fixed in any position, making the installation even in the hardest and tightest environment easy (not for ecocirc BASIC N).
- Automatic air purge: Quick automatic air-venting-mode for a safe operation.
- According to EN standards 60335-1, 60335-2-51, 55014-1, 55014-2, 16297-1, 16297-2.

CONTROL MODES

• Automatic regulation: the pump automatically adjusts the working conditions based on the requirement of the system. When the pump detects a decrease in the flow, the inverter reduces the differential pressure of the pump until it reaches the required head.

ACCESSORIES

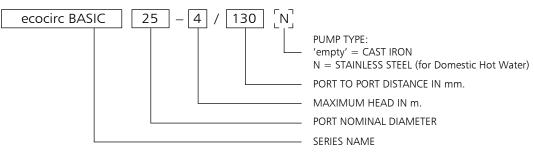
- Pipe unions.
- Insulation shell.

INSTALLATION

• Suitable for installation in vertical or horizontal piping, in this last case not with the motor housing upward.



ecocirc BASIC SERIES IDENTIFICATION CODE



EXAMPLE : ecocirc BASIC 25-4/130

Electronic circulator of the ecocirc BASIC series, port nominal diameter = 25, max head = 4 m, with port to port distance 130 mm.

PART	MATERIAL
Pump body	Cast iron (EN-GJL-200) cataphoretically coated Stainless steel AISI 304
	(EN 1.4301) Stainless steel
Rotor assembly group	Composite material Carbon
Bearing	Ceramics
Gaskets	EPDM Rubber
Motor housing	Aluminum (AlSi11Cu2)
Screw ring	Aluminum (AlMgSi05)
Plug	Polyamide

TABLE OF MATERIALS

ecocircP-50-en_b_tm

Regulations (EC) n. 641/2009 and (EU) n. 622/2012 – Annex I – point 2 (Product information requirements)

- a) Energy efficiency index: see the EEI column in the tables in the Hydraulic performance section.
- b) "The benchmark for most efficient circulators is EEI \leq 0,20".
- c) Information relevant for disassembly, recycling or disposal at end-of-life: observe the current laws and by-laws governing sorted waste disposal. Consult the product operating manual.
- d) Information for circulators specifically designed to potable water uses: note not applicable to these products.

a xylem brand ecocirc BASIC...4/(N) SERIES HYDRAULIC PERFORMANCE TABLES (CONSTANT SPEED)

PUMP		PO\	VER	SPEED					Q = DEL	IVERY				
TYPE	EEI ≤	ABSO	RBED		l/s 0	0,06	0,11	0,17	0,22	0,28	0,31	0,44	0,56	0,69
ecocirc BASIC		MIN	MAX		m³/h 0	0,2	0,4	0,6	0,8	1,0	1,1	1,6	2,0	2,5
230V 50Hz	(1)	w	w			Ī	H = TOT	AL HEAD) METRE	S COLU	MN OF V	VATER		
15-4/130 (N)	0,20													
20-4/130	0,20			min	0,5	0,4	0,4	0,4	0,3	0,2	0,2			
20-4/150 N	0,20	4	23											
25-4/130 (N)	0,20	4	25											
25-4/180 (N)	0,20			max	3,6	3,4	3,1	2,9	2,7	2,5	2,4	1,8	1,3	0,5
32-4/180 (N)	0,20													
Performances according to sta	(1) Energy efficier	ncy index.							ecoci	ircB4-c-50)-en_d_th			

(LOWARA

(PROPORTIONAL PRESSURE)

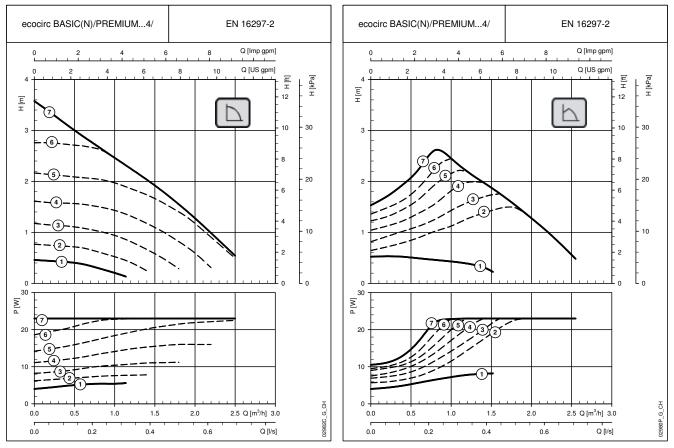
PUMP		PO\	VER	CUR	RENT	SPEED				(Q = DEI	IVERY				
TYPE	EEI ≤	ABSO	RBED	ABSO	RBED		Į∕s 0	0,06	0,11	0,17	0,22	0,28	0,33	0,44	0,56	0,69
ecocirc BASIC		MIN	MAX	MIN	MAX		m³/h 0	0,2	0,4	0,6	0,8	1,0	1,2	1,6	2,0	2,5
230V 50Hz	(1)	w	W	Α	Α			H	= TOTA	L HEAD	METRE	S COLU	JMN OF	WATE	3	
15-4/130 (N)	0,20															
20-4/130	0,20				0,28	min	0,52	0,53	0,52	0,49	0,45	0,43	0,39			
20-4/150 N	0,20	4	23	0.09												
25-4/130 (N)	0,20	4	25	0,09												
25-4/180 (N)	0,20					max	1,53	1,70	1,94	2,25	2,62	2,45	2,20	1,75	1,28	0,55
32-4/180 (N)	0,20															

Performances according to standards EN 16297-2.

(1) Energy efficiency index.

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SINGLE-PHASE OPERATING CHARACTERISTICS



These performances are valid for liquids with density $\rho = 1.0$ Kg/dm³ and kinematic viscosity $\nu = 1$ mm²/sec. Pump operates steplessly. Lines correspond to knob settings and are for reference only.

a xylem brand ecocirc BASIC...6/(N) SERIES HYDRAULIC PERFORMANCE TABLES (CONSTANT SPEED)

PUMP		POV	VER	SPEED					Q = DEL	IVERY				
TYPE	EEI ≤	ABSO	RBED		l/s 0	0,06	0,11	0,17	0,22	0,31	0,44	0,56	0,69	0,89
ecocirc BASIC		MIN	MAX		m³/h 0	0,2	0,4	0,6	0,8	1,1	1,6	2,0	2,5	3,2
230V 50Hz	(1)	w	w			l	H = TOT	AL HEAD	METRE	S COLU	MN OF V	VATER		
15-6/130 (N)	0,23													
20-6/130	0,23			min	0,5	0,5	0,4	0,4	0,3	0,1				
20-6/150 N	0,23	4	42											
25-6/130 (N)	0,23	4	42											
25-6/180 (N)	0,23			max	5,9	5,6	5,3	5,0	4,7	4,3	3,6	3,0	2,1	0,9
32-6/180 (N)	0,23													
				(4) = ((; ;										

Performances according to standards EN 16297-2.

Energy efficiency index.

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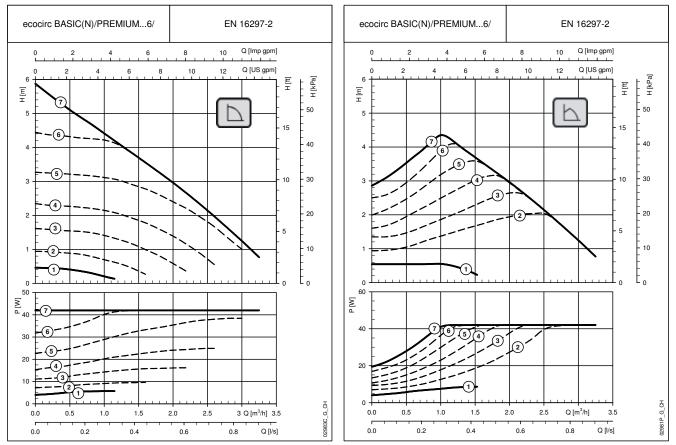
(PROPORTIONAL PRESSURE)

PUMP		PO\	NER	CUR	RENT	SPEED				C	Q = DEI	IVERY				
TYPE	EEI ≤	ABSO	RBED	ABSO	RBED		l/s O	0,06	0,11	0,17	0,22	0,28	0,42	0,56	0,69	0,83
ecocirc BASIC		MIN	MAX	MIN	MAX		m3/h 0	0,2	0,4	0,6	0,8	1,0	1,5	2,0	2,5	3,0
230V 50Hz	(1)	w	w	Α	Α			H	= TOTA	L HEAD	METRE	S COLL	JMN OF	WATER	R	
15-6/130 (N)	0,23															
20-6/130	0,23					min	0,54	0,54	0,54	0,54	0,54	0,54	0,25			
20-6/150 N	0,23	4	42	0.09	0,47											
25-6/130 (N)	0,23	4	42	0,09	0,47											
25-6/180 (N)	0,23					max	2,86	3,09	3,38	3,70	4,05	4,38	3,70	2,95	2,15	1,25
32-6/180 (N)	0,23															

Performances according to standards EN 16297-2.

(1) Energy efficiency index.

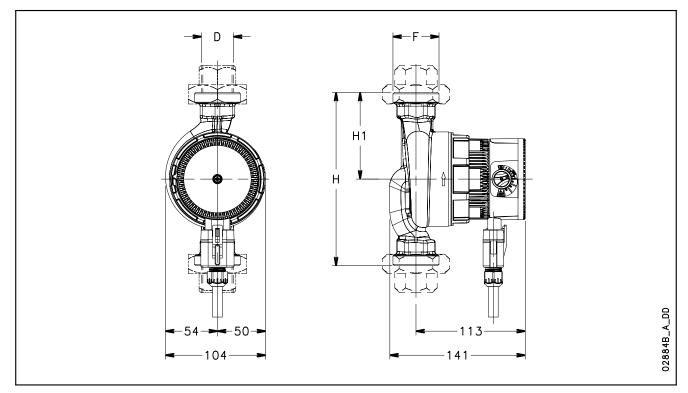
SINGLE-PHASE OPERATING CHARACTERISTICS



These performances are valid for liquids with density $\rho=1.0~\text{Kg/dm}^3$ and kinematic viscosity $\nu=1~\text{mm}^2/\text{sec.}$ Pump operates steplessly. Lines correspond to knob settings and are for reference only.



ecocirc BASIC SERIES DIMENSIONS AND WEIGHTS



ecocirc BASIC...4/ TABLE

PUMP TYPE ecocirc BASIC	DIMENSIO	ONS (mm)				WEIGHT
	н	H1	D	F	DN	kg
15-4/130	130	65	Rp 1/2"	G 1"	15	1,9
20-4/130	130	65	Rp 3/4"	G 1"1/4	20	2,0
25-4/130	130	65	Rp 1"	G 1"1/2	25	2,1
25-4/180	180	90	Rp 1"	G 1"1/2	25	2,4
32-4/180	180	90	Rp 1"1/4	G 2"	32	2,6

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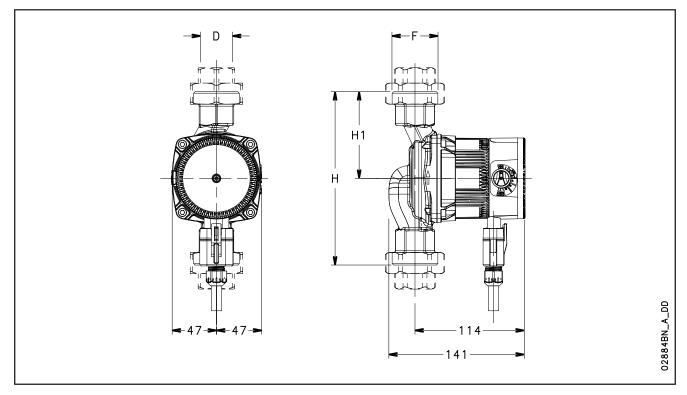
ecocirc BASIC...6/ TABLE

PUMP TYPE ecocirc BASIC	DIMENSIO	DNS (mm)				WEIGHT
	н	H1	D	F	DN	kg
15-6/130	130	65	Rp 1/2"	G 1"	15	1,9
20-6/130	130	65	Rp 3/4"	G 1"1/4	20	2,0
25-6/130	130	65	Rp 1"	G 1"1/2	25	2,1
25-6/180	180	90	Rp 1"	G 1"1/2	25	2,4
32-6/180	180	90	Rp 1"1/4	G 2"	32	2,6

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ecocirc BASIC N SERIES DIMENSIONS AND WEIGHTS



ecocirc BASIC...4/N TABLE

PUMP TYPE ecocirc BASIC N	DIMENSI	ONS (mm)				WEIGHT
	н	H1	D	F	DN	kg
15-4/130 N	130	65	Rp 1/2"	G 1"	15	1,9
20-4/150 N	150	75	Rp 3/4"	G 1"1/4	20	2,0
25-4/130 N	130	65	Rp 1"	G 1"1/2	25	2,1
25-4/180 N	180	90	Rp 1"	G 1"1/2	25	2,4
32-4/180 N	180	90	Rp 1"1/4	G 2"	32	2,6

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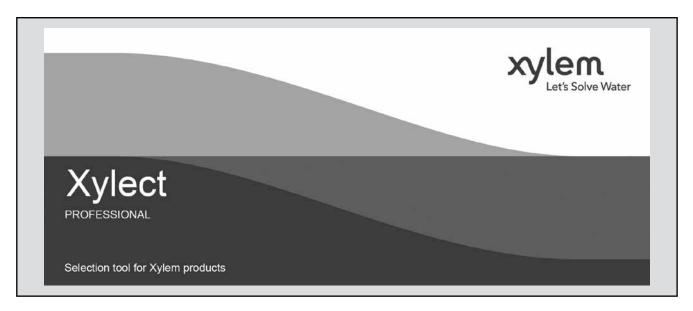
ecocirc BASIC...6/N TABLE

PUMP TYPE ecocirc BASIC N	DIMENSIO	DNS (mm)				WEIGHT
	н	H1	D	F	DN	kg
15-6/130 N	130	65	Rp 1/2"	G 1"	15	1,9
20-6/150 N	150	75	Rp 3/4"	G 1"1/4	20	2,0
25-6/130 N	130	65	Rp 1"	G 1"1/2	25	2,1
25-6/180 N	180	90	Rp 1"	G 1"1/2	25	2,4
32-6/180 N	180	90	Rp 1"1/4	G 2"	32	2,6

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FURTHER PRODUCT SELECTION AND DOCUMENTATION Xylect™



Xylect[™] is pump solution selection software with an extensive online database of product information across the entire Lowara range of pumps and related products, with multiple search options and helpful project management facilities. The system holds up-to-date product information on thousands of products and accessories.

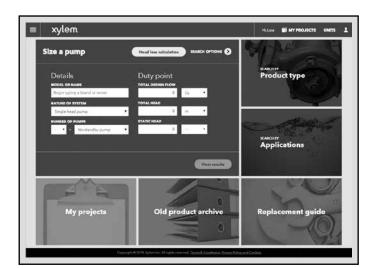
The possibility to search by applications and the detailed information output given makes it easy to make the optimal selection without having detailed knowledge about the Lowara products.

The search can be made by:

- Application
- Product type
- Duty point

Xylect[™] gives a detailed output:

- List with search results
- Performance curves (flow, head, power, efficiency, NPSH)
- Motor data
- Dimensional drawings
- Options
- Data sheet printouts
- Document downloads incl dxf files



The search by application guides users not familiar with the product range to the right choice.



FURTHER PRODUCT SELECTION AND DOCUMENTATION Xylect™



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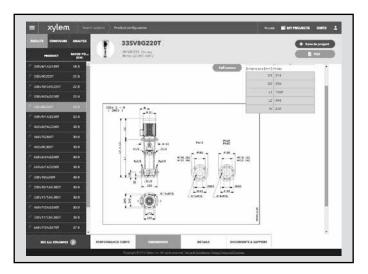
The detailed output makes it easy to select the optimal pump from the given alternatives.

The best way to work with Xylect[™] is to create a personal account. This makes it possible to:

- Set own standard units
- Create and save projects
- Share projects with other Xylect[™] users

Every user have a My Xylect space, where all projects are saved.

For more information about Xylect[™] please contact our sales network or visit <u>www.xylect.com</u>.



Dimensional drawings appear on the screen and can be downloaded in dxf format.

Xylem |'zīləm|

- 1) The tissue in plants that brings water upward from the roots;
- 2) a leading global water technology company.

We're a global team unified in a common purpose: creating advanced technology solutions to the world's water challenges. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. Our products and services move, treat, analyze, monitor and return water to the environment, in public utility, industrial, residential and commercial building services, and agricultural settings. With its October 2016 acquisition of Sensus, Xylem added smart metering, network technologies and advanced data analytics for water, gas and electric utilities to its portfolio of solutions. In more than 150 countries, we have strong, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise with a strong focus on developing comprehensive, sustainable solutions.

For more information on how Xylem can help you, go to <u>www.xylem.com</u>.







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